

PaintersChoice

PC-30 HIGH BUILD LACQUER PRIMER

PC-30 High Build Lacquer Primer is a fast drying, high build, easy sanding primer. This product offers excellent filling capabilities with no shrinkage and good color holdout that will insure a good color match. PC-30 High Build Lacquer Primer offers excellent adhesion with fast dry and sand times, that are sure to improve shop productivity.



Preparation

Wipe area clean with **PC-900 Pre Prep Wax & Grease Remover**.

Sand surface with 180-220 grit sandpaper and clean with **PC-800 Pre Paint Cleaner**.

Apply **PC-50 Epoxy Primer** over bare metal for best adhesion and corrosion protection.



Mixing

Mix 1 parts **PC-30 High Build Lacquer Primer** with 1 to 1-1/2 parts VOC compliant lacquer thinner.

For best results, use **PC-860 to PC-885 Reducer**. Addition of Reducer will increase VOC.



Primer Application

Mix thoroughly, do not shake. Apply 2-3 coats of **PC-30 High Build Lacquer Primer** with a 10-15 minute flash time between coats over the following substrates:

PC-50 Epoxy Primer/Sealer

Properly prepared bare metal.

Body filler

All previously painted surfaces that have been properly sanded.

Most automotive plastics that have been properly prepared.

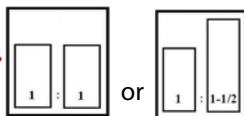


Clean HVLP spray gun and cup in a device that recirculates solvents during cleaning that collects used solvent and minimizes evaporation. Do not leave catalyzed in spray gun longer than 24 hours.

REDUCERS USED:

PC860	FAST	60°F
PC870	NORMAL	70°F
PC885	SLOW	80°F

**MIX 1 PART PRIMER with
1 to 1-1/2 PARTS REDUCER.**



Painters Choice Technologies PC-30 Rev. 2/10

Appearance:

Grey

Flash point:

23 °F TCC

Pot life:

24 hours

Recommended Build:

2-2.5 mil DFT

Mix Ratio:

1:1-1 1/2

Weight Solids:

24%

Coverage 1 mil.:

450 sq. ft.

Sprayability Viscosity:

18 sec. #2 Zahn

V.O.C.:

RTS 4.2 lbs./Gal mixed 1:1